



Designed to meet the EN 61340-5-1 footwear requirements tested per IEC 61340-4-3. Per IEC 61340-5-2 paragraph 5.2.8, footwear should be used "where personnel are mobile, in storing areas, operating large machinery, etc., it may be impractical or dangerous to have long cords attached to them."

Key:

- A. 1.50mm thick non-marking, three layer rubber
 - Outer Layer (contact with floor): yellow dissipative ($< 1 \times 10^8$ ohms)
 - Middle Layer: black conductive ($< 1 \times 10^6$ ohms)
 - Inner Layer (contact with shoe): yellow dissipative ($< 1 \times 10^8$ ohms)
- B. Nylon, blue ribbon, with 8 conductive threads, reversible, may be positioned on either side of foot.
- C. 20mm wide blue non-elastic hook material.
- D. 20mm wide blue stretch loop material, for quick and easy attachment to foot.
- E. One megohm internal resistor.



listed. Lot coded for quality traceability.

Item	Description
70007	Non-Marking Heel Grounder, 1 Megohm resistor

"For standing operations, personnel can be grounded via a wrist strap system or by a footwear-flooring system. When a footwear-flooring system is used, personnel shall wear ESD footwear on both feet and the two following conditions shall be met:

- the total resistance of the system (from the person, through the footwear and flooring to ground) shall be less than $1,0 \times 10^9 \Omega$;
- the maximum body voltage generation shall be less than 100 V."

[IEC 61340-5-1 Clause 5.3.3 Personnel Grounding]

"Heel and toe grounders are used for employees and visitors in an ESD controlled area. Heel and toe grounders should be worn on each foot. If worn improperly, heel and toe grounders become ineffective. Heel grounders can easily lose contact with the floor and therefore, may require more monitoring than other types of footwear. It is important that the conductive ribbon has good electrical contact with the person's body through direct contact with the person's skin or by connection through the person's socks."

[CLC/TR 61340-5-2 User guide clause 4.7.4.2.1 Heel and toe grounders]

For additional information on the use and maintenance of foot grounders, please download Technical Bulletin [TB-7515](#).

Unless otherwise noted, tolerance $\pm 10\%$
Specifications and procedures subject to change without notice.



Made in the United States of America

Non-Marking Heel Grounder

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